

Ship Friday 11/05

Work Order ID 84324

84324

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May-09-12 2:49:15 PM

Item ID: D412-758-015

Accept

N900040100

Setup

Start

NS1

Revision ID:

Stop

NS2

Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 5/09/12 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 5/11/12 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D412-758	C

100

100

DOCUMENT CONTROL

0.00

DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP412-758-015 CHG001

5/10/15

HJ MLJ 12-5-11

110

110

Packaging

Pick Kit

0.00

1

12/5/10

Memo

0.00

115

115

QC

QC4- 100% Inspect kits for completeness

0.00

Quality Control

Memo

0.00

5/10/15

10

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N900040100

Setup

Start

NS1

Revision ID:

Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Stop

NS2

Start Date: 5/09/12 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 5/11/12 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	*NR1*
	QC:	Date:	SPC (Y/N):	Date:	Stop		*NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* Packaging	Packaging	0.00					1		5/09/15/15
Packaging	Memo	0.00							
	Identify and pack for shipping as per PPP D412-758-015								
	Location: FG172								
	PPP Rev: DRAFT								
130 *130* QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							

12/5/14

MF 05/17
12-

Picklist Print

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Page 1

Work Order ID: 84324

Parent Item: D412-758-015

Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 5/09/12

Required Date: 5/11/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev:A 10.06.21 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status			
D3531-041 Bracket Assembly		Manufactured	No			110	Each	0.0000		B83012	2	5/11/12	S			
D2464 3/4 Seal		Manufactured	No			110	f	86.9711	1.05	1.1052632						
cut qty of 2 at 6.6" as per dwg D2464-0066 ***per kit*** <i>measured</i> <i>61878</i>				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>								
D3525-01 Placard		Manufactured	No	ST404		86.9711										
				61878		86.9711										
D3645-1 Washer		Manufactured	No	ST053		11										
				81318		11										
AN525-10R7 Screw		Purchased	No	ST059		44										
				35024		16										
				35025		28										
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>								
				ST345		453										
				115371		7										
				116737		44										
				118686		100										
				120833		2										
				121390		300										

Picklist Print

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Parent Item: D412-758-015

Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 5/09/12

Required Date: 5/11/12

Start Qty: 1.00

Required Qty: 1.00

NAS1149DN632J

Washer

Purchased No 110 Each 338.0000

4

4

AN960JD10

Washer

MS21042L06

Nut

NAS1149D0363J Purchased No 110 Each 0.0000

4

7

MS24693-S29

Screw

Purchased No 110 Each 88.0000

4

4

RAM-B-201U-A

Socket Arm, 1.75"

Purchased No 110 Each 14.0000

2

2

Picklist Print

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Parent Item: D412-758-015

Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 5/09/12

Required Date: 5/11/12

Start Qty: 1.00

Required Qty: 1.00

RAM-B-202U

Purchased No 110 Each 14.0000

2

2

Round Plate Mount, Single 1" Ball

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST396	14	
121307	6	
121391	8	

RAM-B-217U

Purchased No 110 Each 16.0000

1

1

Round Plate Mount, Dual 1" Ball

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST382	5	
120639	5	
ST396	11	
121307	3	
121391	8	

MS21042L3

Purchased No 110 Each 2,926.0000

3

12/5/10

Nut

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST300	2926	
117885	32	
119017	1117	
119075	138	
121349	656	
121444	983	

5.0 PARTS LIST